

Mohawk

Finishing Products, Inc.

Product Data Sheet

CRACKLE LACQUER

M616-1257 (CLEAR), 0317 (BLACK), 8187 (CREAM), 2207 (WHITE)

Available in gallon containers

Product Description: Mohawk's "Crackle Lacquer" is a decorative finish designed for spray application on wood or metal surfaces. Mohawk's "Crackle Lacquer" can be tinted to a custom color by using the M500 Base Concentrate product line.

Advantages:

1. Quick results.
2. Self controlled results.
3. Can be glazed for antique effect.

Product Limitations:

1. Must be clear coated for protection.
2. Designed for interior use only.

Characteristics:

*Weight per gallon: 7.38 – 7.66 lbs./gal.

Flashpoint: 45° F/2c

Package viscosity: 18 – 23 seconds #2 Zahn cup

Volatile Organic Compounds (VOC):

Not to exceed 780 grams/liter, 6.5 lbs/gal.

*Spec. Gravity: 0.885 – 0.921

Boiling Range: 180 F/82 c

*Non Volatile (wt.) 12.0 – 16.2 %

Package Life: 2 years

Coverage: 100 square feet/gallon

Air Quality Data: Non-Photochemically Reactive

Hazardous Air Pollutants: 1.6 lb. max/1 lb. solids

* Depends upon color.

HMIS:

Health: 1

Flammability: 3

Reactivity: 0

Personal Protection: B

Specifications:

Directions: DO NOT REDUCE READY FOR USE.

Crackle Lacquer is ready to spray as received without additional reduction. Conventional spray equipment is recommended with the use of a pressure pot feed. Crackle Lacquer should be applied in a continuous wet coat with one pass of high wet film thickness. To achieve the proper CRACKING effect, the Crackle Lacquer must be applied on top of a Nitrocellulose Lacquer such as our M610-020 High Solids Gloss Lacquer.

The CRACKLE EFFECT is affected by time – the longer the time between the high Solids lacquer application and the Crackle Lacquer application, the smaller the crackle will be. ANY addition of reducer will significantly reduce the effect.

MOHAWK Lacquer Reducer M650-010 is recommended for cleaning of equipment or reduction if necessary. We recommend that a topcoat of M610-020 High Solids Gloss Lacquer be applied over the thoroughly dry Crackle Lacquer to seal and protect the novelty finish.

Safety Cautions: Contents are EXTREMELY FLAMMABLE. Vapors may ignite EXPLOSIVELY.

Keep away from heat, sparks and open flame. During use and until all vapors are gone, keep area well ventilated. Avoid breathing of vapor. USE ONLY WITH ADEQUATE VENTILATION. Avoid contact with skin and eyes. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage.

KEEP OUT OF REACH OF CHILDREN

MSDS: If Material Safety Data Sheet is required, contact:

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